



# PRECISION FILES



Cut flat side only. Tapered in width and thickness. Used mainly for removal of burrs from keyways, dovetail ways and similar sharp angled slots.

Length	Cut					Width	Thickness
3"	00	0	—	2	4	23/64"	3/32"
4"	00	0	1	2	4	1/2"	1/8"
6"	00	0	1	2	4	23/32"	5/32"
8"	00	0	—	2	—	7/8"	13/64"



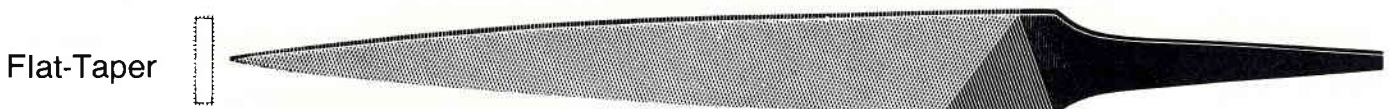
Tapered in width and gradually tapered in thickness. Used in filing junctions between a flat and curved surface. Useful in developing slots with rounded edges in prototypes where machinery set-up is too costly.

Length	Cut					Width	Thickness
4"	00	0	2	—	—	5/16"	3/32"
6"	00	0	2	4	—	13/32"	9/64"
8"	00	0	2	—	—	15/32"	11/64"



Half round on two sides with one side having a larger radius than the other. Tapered in width and thickness. Cut and useable to the point. Used primarily for filing interior curved surfaces such as in dies. The double radius makes possible the filing at the junction of two curved surfaces or a straight and a curved surface.

Length	Cut					Width	Thickness
4"	0	2	—	4	—	15/32"	9/64
6"	0	2	3	4	—	19/32"	3/16"
8"	0	2	—	—	—	13/16"	15/64"



Parallel in thickness and tapered in width. Used for precision removal of burrs after milling operations on office machines and other similar parts.

Length	Cut					Width	Thickness
4"	00	0	2	4	—	1/2"	3/32"
6"	00	0	2	4	—	5/8"	1/8"
8"	00	0	2	—	—	7/8"	5/32"