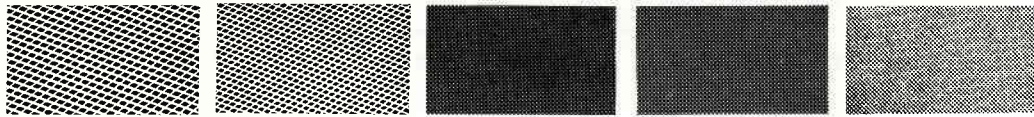


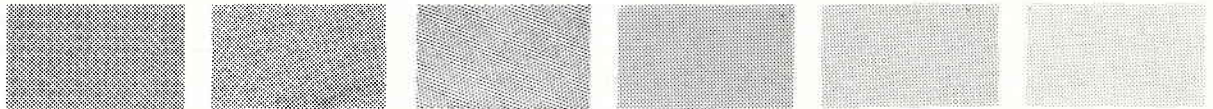
GUIDE TO SELECTING THE SWISS PRECISION FILE FOR THE JOB

Basic Application	Type of File Recommended
Flat surfaces.....	Hand
Flat surfaces — slots.....	Pillar
Curved surfaces — corners — holes.....	Half-Round
Curved surfaces — junctures of curved and flat surfaces — corners — holes.....	Crossing
Corners — holes — edges.....	Three-Square
Slots — wedge-shaped openings.....	Knife
Corners — slots.....	Slitting
Slots.....	Warding
Corners — slots.....	Equalling
Edges — joints.....	Joint
Flat surfaces — corners — keyways dovetail ways — gear teeth — deburring.....	Barrette
Corners.....	Cant
Rounded inside corners — holes.....	Round
Corners — holes.....	Square
Rounded corners — slots — flat surfaces — Junctures between curved and flat surfaces.....	Crochet
Rounded corners — holes — "V" slots.....	Pippin
Slots.....	Screwhead

SCALE OF CUTS



Teeth per inch (upcut)	30	38	51	64	79
Files 10" and over in length	00	0	1	2	3
Files 4" to 8" in length		00	0	1	2
Files 3" in length			00	0	1
Escapement Files				0	
Needle Files 4-3/4" to 8"				0	
Regular Riffles				0	



Teeth per inch (upcut)	97	117	142	173	213	295
Files 10" and over in length	4		6			
Files 4" to 8" in length	3	4		6	6	
Files 3" in length	2	3	4		6	8
Escapement Files	2	3	4		6	
Needle Files 4-3/4" to 8"	2	3	4		6	
Regular Riffles	2	3	4			

COMPARABLE CUT DESIGNATIONS FOR SWISS PRECISION AND AMERICAN PATTERN FILES

SWISS No. 00 No. 0 No. 2
AMERICAN PATTERN Bastard Second Cut Smooth Cut

There is no equivalent in American Pattern Files for Swiss cuts numbered from No. 4 to No. 8.



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