

BLADES FOR PALLET MANUFACTURING AND DISMANTLING

USAGE GUIDELINES

For band mills, scragg mills, pallet disassembly machines and single or multi head systems, resaws and edgers.

CUTS:

Grade lumber and pallet wood.

FEATURES	ADVANTAGES	BENEFITS
<ul style="list-style-type: none"> • Carbon or Bi-Metal • Wide Tooth and Thickness Selection 	<ul style="list-style-type: none"> • Wood Cutting or Wood with Nails • Narrow or Wide Kerf 	<ul style="list-style-type: none"> • Maximized Production Rates in Multiple Applications

SPECIFICATIONS

Carbon Hard Edge - Flexible Back					
Width x Thickness		TEETH PER INCH			
		Standard Tooth Raker Set	Standard Tooth Wavy Set	Skip Tooth	Hook Tooth Raker
Inches	Millimeters				
1 x .035	25.4 x .9				1.3, 2
1 x .042	25.4 x 1.1				1.3
1¼ x .035	32.0 x .9				1.14, 1.3
1¼ x .042	32.0 x 1.1				1.0, 1.14, 1.3
1½ x .045	38.1 x 1.1				1.14
2 x .035	50.8 x .9				1.14, 1.3
Carbon Hard Edge - Hard Back					
1 x .035	25.4 x .9				1.3, 2
1¼ x .035	32.0 x .9				1.3
1¼ x .042	32.0 x 1.1				1.3
Bi-Metal Matrix II					
Width x Thickness		Standard Tooth Raker Set	Variable Pitch Regular	Variable Pitch Positive Rake	
Inches	Millimeters				
■ 1¼ x .042	32.0 x 1.1	6	5/8, 6/10		
Bi-Metal M42 Cobalt					
■ 1¼ x .042	32.0 x 1.1	6	5/8, 6/10		

■ Bi-metal bands marked 1", 1-1/4", and 1-1/2" are oversized to fit both U. S. and metric saws.	Description	
	Nominal Size	Actual Size
	1"	1.083"
	1-1/4"	1.360"
	1-1/2"	1.635"