

# American Pattern Files and Rasps



Wood-Miller Files and Rasps, made from the finest grade of file steel, are the product of a long tradition of superior craftsmanship combined with the latest techniques in manufacturing technology.

Every file is heat-treated to exacting standards and specially finished by a sand-blast method designed to improve its cutting efficiency and lengthen its effective life.

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### Ordering procedure

The following details should be stated when ordering files:  
1/Quantity 2/Type of file 3/Length 4/Cut

### Measurements

The length of files is the measurement from point to shoulder, exclusive of the tang.

### Cuts

Bastard cut is the standard cut used for shaping and dressing steels and castings.

Second cut is for hard metals.

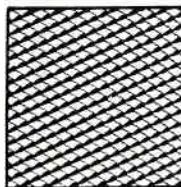
Smooth cut is for hard metals and for use as a finishing file.

Single cut is used principally on saw files.

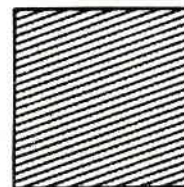
Abbreviations used in this catalogue to denote the above cuts are as follows:

B—Bastard cut      S—Second cut  
Sm—Smooth cut

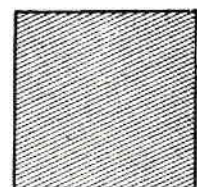
Bastard cut



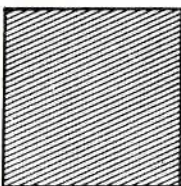
Second cut



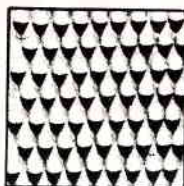
Smooth cut



Single cut



Cabinet rasp second cut



Wood rasp second cut

