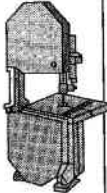


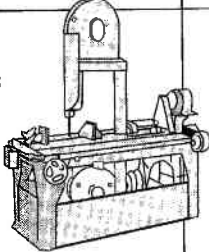

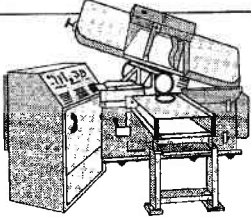



BLADE SELECTION CHART

	Saw (Machine)	Materials		Amount of Cutting
CARBON Hard Edge, Flexible Back	<p>Standard Light Duty Machines Vertical or Horizontal</p> <p>Contour Machines + Friction Saws Up to 15,000 SFPM</p> 	<ul style="list-style-type: none"> - Non-Ferrous Materials - Mild Steels (Easy Machinability) - Non-Ferrous Metals - Low Alloy Steels <p>For Example: (Aluminum, Cast Iron, Cold Rolled, Annealed Alloy Steels, Carbon Tool Steels, Wood, Plastic)</p>		<p>General Purpose Cutting Occasional Usage Maintenance + Utility Needs - Varied Applications - Multiple Operators</p>
CARBON Hard Edge, Hard Back	<p>Light to Medium Duty Machines - Manual or Automatic - Vertical or Horizontal</p> <p>Contour Machines - Under 3,000 SFPM</p>	<ul style="list-style-type: none"> - Non-Ferrous Materials - Mild Steels (Easy Machinability) - Non-Ferrous Metals - Low Alloy Steels <p>For Example: (Aluminum, Cast Iron, Cold Rolled, Annealed Alloy Steels, Carbon Tool Steels, Wood, Plastic)</p>		<p>Production and Non-Production</p>
BI-METAL Matrix II	<p>Light to Heavy Duty Machines - Manual or Automatic - Vertical or Horizontal - Contour and Cut-Off Machine</p> 	<ul style="list-style-type: none"> - Easy to Moderate Machinability Steels - Solids, Shapes, Pipe, Tubing Structurals - Bundled or Stacked Materials <p>For Example: (Alloy Steels, Carbon Steels, Structural Steels, Tool Steels, Stainless Steels, Air Hardening, Die Steels, etc.)</p>		<p>Production and Non-Production</p> <p>Varied Applications With Same Blade - Multiple Operators</p>
BI-METAL M42	 <p>Heavy Duty Automatic Machines - Vertical or Horizontal</p>	<ul style="list-style-type: none"> - Moderate to Difficult Machinability Steels - High Temperature Alloys - "Super" Alloys - Tool Steels - Solids or Heavy Wall Tubing <p>For Example: (Inconel, Waspalloy, Hastelloy, D Grade Steels, Stainless Steels etc.)</p> <p>NOT RECOMMENDED FOR STRUCTURALS</p>		<p>Production and Non-Production Cutting Under Controlled Conditions</p>